TECHNICAL DATA SHEET

MIXPAC[™] STATOMIX MS- AND ME-SERIES



Product Description:

• MS 13-XXY

• ME 13-XXY



XX= Number of mixing elements

Y= Outlet Type

Diameter	Nominal diameter of the mixing element.	• MS 13-XXY: 13 mm	Ø 13
	• Defines the flow resistance and shear rate.	• ME 13-XXY: 13 mm	
Inlet	• Bell Inlet geometry compatible with majority of semi-automatic and automatic Meter Mix (MMD) equipment.	 Bell Inlet I. D.: MS: 16.7 mm ME: 15.9 mm 	Bell Inlet I. D. 8.5 mm
	• Adapter ring for MS to ME conversion.	• AD 17-16 (101489)	
Outlet	• Variety of mixer outlet geometries can help to obtain the desired dispensing pattern.	• MS 13-XXY • Stepped (T) • O. D.: 4 mm	Outlet
	 Depending on the mixer family and type, the following outlets can be provided: Stepped (T) 	• Straight (D) • O. D.: 7.2 mm • Threaded (G)	O.D.
	• Threaded (G) • Straight (D)	• O. D.: 10 mm	Outlet ↓
	• Luer (L)	 ME 13-XXY Stepped (T) O. D.: 4 mm Straight (D) O. D.: 7.2 mm 	Outlet O. D.
Elements	 Number of mixing elements directly affects the mixing quality. 	 MS 13-XXY 18, 24, 32, 44 (12+32) elements Yellow 	- CHOMOM
	• The number of layered A/B adhesive components are calculated as 2n layers for n number of mixing elements.	 Polyacetal (POM) ME 13-XXY 24, 32, 44 (12+32) elements Blue Polyacetal (POM) 	
	 Machine mixer elements are subjected to higher mechanical loads and therefore need to be made of polymers with superior mechani- cal properties. 	 Polyacetal (POM) elements ensure higher pressure resistance and longer operation at elevated Temperatures. 	

MIXER SPECIFIC PROPERTIES



Waste Volume	• Waste volume is defined as the	• MS 13-18G: 21.6 mL	
	remaining liquid inside the mixer housing after the usage. • Waste volume is calculated as the total volume trapped between the two indicated limits.	• MS 13-24T: 27.0 mL	
		• MS 13-32G-01: 34.5 mL	
		• MS 13-32T: 34.5 mL	
		• MS 1312-1032T: 37.5 mL	← Waste Volume →
		• ME 13-24T: 26.4 mL	
		• ME 13-32T: 33.7 mL	
		• ME 1312-1032D: 37.5 mL	
Maximum an avatis -	• The values show the maximum		
Maximum operating pressure	 The values show the maximum allowed pressure under which the 	At Room Temperature:	. A
	mixers can be used ⁽¹⁾⁽²⁾	• MS 13-18G: 36 bar/522 psi	III & III
		• MS 13-24T: 36 bar/522 psi	
		• MS 13-32G-01: 50 bar/725 psi	
		• MS 13-32T: 36 bar/522 psi	
		• MS 1312-1032D: 36 bar/522 psi	
		• ME 13-24T: 36 bar/522 psi	+ 🛛 🕨
		• ME 13-32T: 36 bar/522 psi	
		• ME 1312-1032D: 36 bar/522 psi	
		At 40 °C:	
		• MS 13-18G: 25 bar/362 psi	
		• MS 13-24T: 25 bar/362 psi	
		• MS 13-32G-01: 38 bar/551 psi	
		• MS 13-32T: 25 bar/362 psi	
		• MS 1312-1032D: 25 bar/362 psi	0
		• ME 13-24T: 25 bar/362 psi	
		• ME 13-32T: 25 bar/362 psi	
		• ME 1312-1032D: 25 bar/ <mark>362 psi</mark>	

⁽¹⁾ Compatibility with the dispensed fluid and usage conditions must be verified for the specific customer application.

⁽²⁾ High quality and matching safety shrouds are available for use with Statomix[™] type ME & MS mixers. More detailed information can be requested from your local sales representative.

IMPORTANT: For health and safety reasons, shrouds must be used at all times.

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